



who is.....

# HERITAGE MILLWORK INC

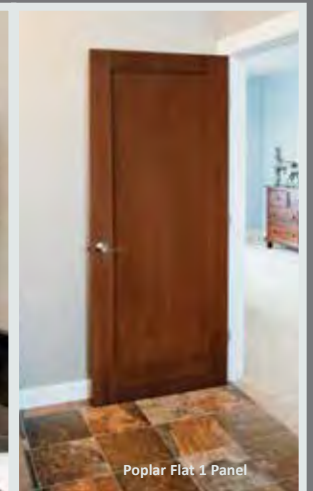
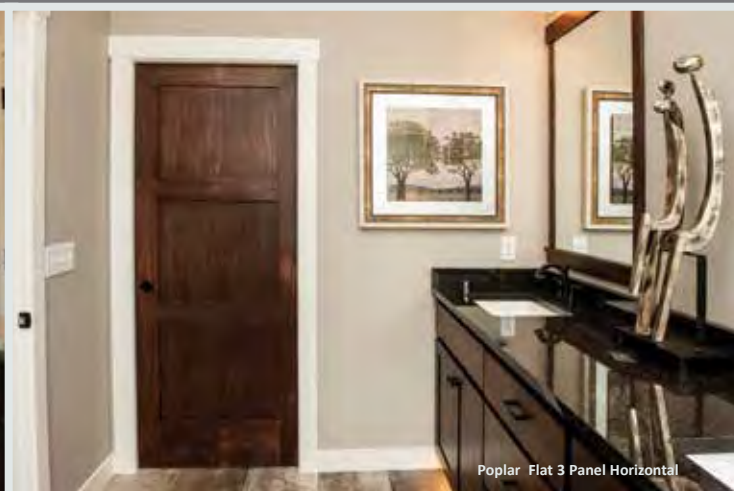
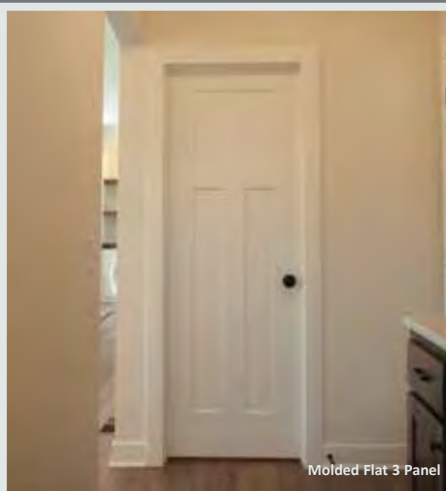
Established in the Spring of 1997 in Ramsey, Minnesota, Heritage Millwork Inc has been servicing the Upper Midwest Market as a two-step distributor of mouldings, millwork, and doors, supplying more than 250 dealers in Minnesota, Wisconsin, South Dakota and Iowa.



Originally stocking only a few interior door designs in two wood species to now over twenty-five door designs in nine species, along with unlimited special-order options. Our large warehouse accommodates bigger volumes eliminating the need to wait for your products. In addition to a wide selection of interior doors, HMI also stocks over thirty moulding profiles in seven species including MDF, with special-order moulding profiles and a full offering of stair parts. Exterior entry door inventories also continue to evolve and expand, including products that promote striking curb appeal and home security as well as product performance including rot resistant materials.

Most recently, in 2017 Heritage Millwork Inc opened Traditions Finishing Inc (TFI), a new pre-finishing facility, filling a growing desire amongst dealers to have products arrive at the job site finished and ready for installation. Together, HMI and TFI offer finishing solutions on all product lines in a wide range of colors and finishes, including custom color solutions upon request.

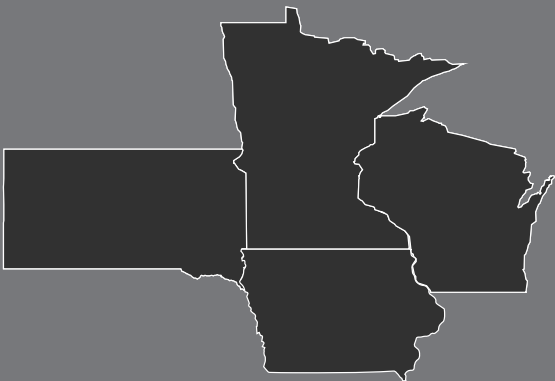
Over the last 25 years HMI has evolved and adapted as market conditions, industry, and customer's needs have changed. The one thing that has remained constant is our commitment to customers, employees, and suppliers. Founded on strong Family values, and still driven by those same principles, our dedicated Team of professionals is committed to exceeding expectations by delivering quality products and service.





# HERITAGE MILLWORK INC

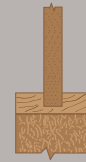
Cherry	2 - 3
Knotty Alder Panel Doors	4 - 5
Knotty Alder Glass Doors	6 - 7
Maple Panel Doors	8 - 9
Maple Glass Doors	10 - 11
Oak Panel Doors	12 - 13
Oak Glass Doors	14 - 15
Pine (Clear & Knotty Pine)	16 - 17
Poplar Panel Doors	18 - 19
Poplar Glass Doors	20 - 21
Molded Panel Doors	22 - 23
Primed Panel Doors	24 - 25
Primed Glass Doors	26 - 27
Flush (Birch and Maple)	28 - 29
Barn Doors	30 - 31
Barn Door Hardware	32 - 33
Visions Interior Glass (stock)	34 - 35
Vision Interior Glass (special order)	36 - 37
Door Options	38 - 39
Moulding Options	40 - 41
Special Order Doors	42 - 44
Specifications	45



Heritage Millwork Inc  
 6190 McKinley Street NW  
 Ramsey, MN 55303  
 763-323-7501 (p)  
 888-323-7501 (p)  
[www.heritagemillworkinc.com](http://www.heritagemillworkinc.com)

# CHERRY

flat panel & glass



Flat Mission  
3/8" Veneered Panel  
Hardwood Door Edges



**Flat Mission**  
3 Panel (CH3TM)



**Rain Glass**  
(CHRN)



**Clear Glass**  
(CH1501)



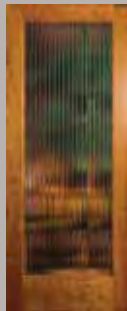
**White Lami Glass**  
(CHWL)



**Satin Glass**  
(CHSE)



**Pantry Glass**  
(CHPantry)



**English Reeded Glass**  
(CHER)



**Beveled Mirror**  
(CHBM)



**Chalkboard**  
(CHRN)



**Cherry's** heartwood is a rich red to reddish brown color that darkens over time with exposure to light and age. The sapwood is creamy white. Cheer has a fine, uniform, straight grain.

All doors shown on this page are in stock. **Matching bifolds** in stock for the CH3TM.



# KNOTTY ALDER

flat panel & raised panel



## Raised Double Hip Panel

3/4" Solid Wood  
Engineered Panel  
Hardwood Door Edges



## Flat Mission

3/8" Solid Wood  
Engineered Panel  
Hardwood Door Edges



**Double Hip Raised Panel**  
2-Panel (KA22ADH)



**Double Hip Raised Panel**  
2-Panel (KA22DH)



**Flat Mission Panel**  
3 Panel (KA3TM)



**Flat Mission Panel**  
2 Panel (KA2TM)



**Selection:** HMI stocks a nice selection of Knotty Alder interior doors. The raised double hip defines the panel edge while the flat panel offers a clean mission look. Matching bifolds are available for all panel designs.

**Knotty Alder:** normally light brown with hues of red or peach; filled knots vary in size, shape and color. Knotty Alder doors from HMI have a very rustic appearance. Knotty Alder's softer nature makes it receptive to a variety of stains and finishes.



# KNOTTY ALDER

clear & pattern glass

---



**Clear Glass**  
15 Lite TDL (KA1515)  
(2-0 is a 10 Lite)



**Clear Glass**  
9 Lite TDL (KA1509)



**Clear Glass**  
(KA1501)



**White Lami Glass**  
(KAWL)



**Satin Glass**  
(KASE)



**Rain Glass**  
(KARN)



**Pantry Glass**  
(KAPantry)



**Beveled Mirror**  
(KABM)



**English Reeded Glass**  
(KAER)



**Grey Satin Glass**  
(KAGE)



**Chalkboard**  
(KACHalk)

**Glass** - Heritage Millwork has a large selection of pattern glass available in sizes 2-0 through 3-0. Whether you are looking for complete privacy glass or clear, we have right glass for you. Custom glass designs, such as Pantry, Laundry or maybe your last name, are also available.

See pages 36 & 37 or visit [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com) for more information.





# MAPLE

flat panel & raised panel



**Flat Mission**  
3/8" Veneered Panel  
Hardwood Door Edges



**Flat Mission Panel**  
3 Panel (MP3TM)



**Flat Mission Panel**  
2 Panel (MP2TM)



**Timeless Beauty** - Over the years, Maple Doors have proven to stand the test of time. Valued for its strength, beauty and resistance to wear.

**Characteristics** - Maple's texture is fine with a uniform grain and a fairly clear white color. *Maple products do not take stain evenly*, and can be difficult to stain. We recommend that these woods be finished with a clear coat only, or be professionally finished by HMI. **Matching bifolds** are available for all panel designs.



# MAPLE

clear and pattern glass

---



**Clear Glass**  
15 Lite TDL  
(MP1515)  
(2-0 is a 10 Lite)



**Clear Glass**  
9-Lite TDL  
(MP1509)



**Clear Glass**  
(MP1501)



**White Lami Glass**  
(MPWL)



**Satin Glass**  
(MPSE)



**Rain Glass**  
(MPRN)



**Pantry Glass**  
(MPPantry)



**Beveled Mirror**  
(MPBM)



**English Reeded Glass**  
(MPER)



**Grey Satin Glass**  
(MPGE)



**Chalkboard**  
(MPChalk)

**Glass** - Heritage Millwork has a large selection of pattern glass available in sizes 2-0 through 3-0. Whether you are looking for complete privacy glass or clear, we have right glass for you. Custom glass designs, such as Pantry, Laundry or maybe your last name, are also available.

**See pages 36 & 37 or visit [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com) for more information.**



# OAK

flat panel & raised panel



**Raised Panel**  
3/4" Veneered Panel  
Hardwood Door Edges



**Flat Mission**  
3/8" Veneered Panel  
Hardwood Door Edges



**Raised Panel**  
2-Panel Arch (RO22A)



**Raised Panel**  
6-Panel (RO66)



**Flat Mission Panel**  
3 Panel (RO3TM)



**Flat Mission Panel**  
2 Panel (RO2TM)



**Flat Mission Panel**  
3 Panel (RO3HM)



**Variety** - HMI stocks both flat panel and raised bladder press panel doors, all doors shown on this page are in stock and matching bifolds are also available.

**Red Oak** is one of the most commonly available domestic hardwoods. Red oak has a light brown heartwood with a reddish tint, and a coarse texture with large, open pores. The grain is typically straight, but it can have a busier pattern with small flecks called rays. Red Oak finishes very nicely with a light or dark stain.





**Clear Glass**  
15 Lite TDL (RO1515)  
(2-0 is a 10 Lite)



**Clear Glass**  
9-Lite TDL (RO1509)



**Clear Glass**  
Full View (RO1501)



**White Lami Glass**  
(ROWL)



**Satin Glass**  
(ROSE)



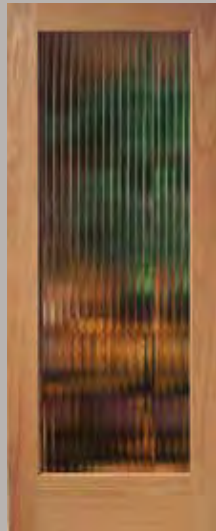
**Rain Glass**  
(RORN)



**Pantry Glass**  
(ROPantry)



**Beveled Mirror**  
(ROBM)



**English Reeded Glass**  
(ROER)



**Grey Satin Glass**  
(ROSE)



**Chalkboard**  
(ROChalk)

**Glass** - Heritage Millwork has a large selection of pattern glass available in sizes 2-0 through 3-0. Whether you are looking for complete privacy glass or clear, we have right glass for you. Custom glass designs, such as Pantry, Laundry or maybe your last name, are also available.

**See pages 36 & 37 or visit [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com) for more information.**





# CLEAR & KNOTTY PINE

v-groove plank, raised panel and clear glass



**V-Groove Plank**  
3/4" Solid Wood  
Staved Panel  
(knotty pine)



**Raised Double Hip**  
3/4" Solid Wood  
Staved Panel  
(clear or knotty pine)

**Panels** - multiple designs that fit your style, as well as **matching bifolds**. Complement your panel doors with a Visions Glass Door, see website for more details.

**Characteristics - Knotty Pine:** Soft, lightweight wood with straight grains. Natural rustic look with sporadic knots.

**Clear Pine:** Soft textured wood. Straw color with a straight, uniform grain. Both Knotty Pine and Clear Pine do best when finished in a natural or light stain. If a color stain is desired a HMI factory finish is the best option.



**V-Groove Plank**  
2 - Panel (KP22VG)



**Double Hip Raised**  
6-Panel (KP66)



**Clear Glass**  
15 Lite TDL (KP1515)  
(2-0 is a 10 Lite)



**Double Hip Raised**  
6-Panel (PN66)



**Clear Glass**  
15 Lite TDL (PN1515)  
(2-0 is a 10 Lite)



**Clear Glass**  
Full View (PN1501)



Knotty Pine V-Grooved Plank Panel

# POPLAR

flat panel & raised panel



**Raised Panel**  
3/4" Veneered Panel  
Hardwood Door Edges



**Flat Mission**  
3/8" Veneered Panel  
Hardwood Door Edges



**Large Selection** - HMI stocks both flat panel and raised bladder press Poplar panel doors. All doors shown on this page are in stock as well as matching bifolds.

**Characteristics** - Poplar is moderately light, softer hard wood which has a straight, uniform grain with a medium-to-fine texture. Very natural looking when finished clear and takes on a distinguished look when stained in dark colors. Because its texture is fine and even, Poplar also provides a smooth paintable surface.



**Raised Panel**  
2-Panel (POP22)



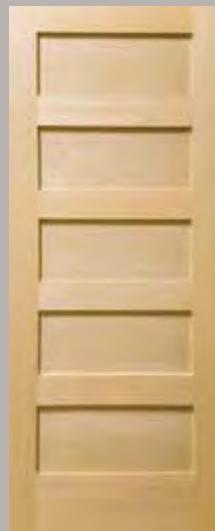
**Raised Panel**  
6-Panel (POP66)



**Flat Mission Panel**  
3 Panel (POP3TM)



**Flat Mission Panel**  
2 Panel (POP2TM)



**Flat Mission Panel**  
5 Panel (POP5HM)



**Flat Mission Panel**  
3 Panel (POP3HM)



**Flat Mission Panel**  
1 Panel (POP1TM)



# POPLAR

clear and pattern glass

---



Clear Glass  
15 Lite TDL (POP1515)  
(2-0 is a 10 Lite)



Clear Glass  
9 Lite TDL (POP1509)



Clear Glass  
Full View (POP1501)



White Lami Glass  
(POPWL)



Satin Etch Glass  
(POPSE)



Rain Glass  
(POPRN)



Pantry Glass  
(POPPantry)



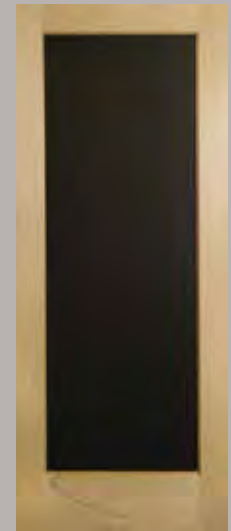
Beveled Mirror  
(POPBM)



English Reeded Glass  
(POPER)



Grey Satin Glass  
(POPGE)



Chalkboard  
(POPChalk)

**Glass** - Heritage Millwork has a large selection of pattern glass available in sizes 2-0 through 3-0. Whether you are looking for complete privacy glass or clear, we have right glass for you. Custom glass designs, such as Pantry, Laundry or maybe your last name, are also available.

**See pages 36 & 37 or visit [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com) for more information.**



# MOLDED

flat panel & raised panel



**Raised Solid Core Panel**  
1-5/16" Panel  
Molded High Density  
Fiberboard



**Flat Solid Core Panel**  
5/8" Panel  
Molded High Density  
Fiberboard



**Flat Solid Core Panel**  
5/8" Panel  
Molded High Density  
Fiberboard



**Variety** - Molded primed doors are stocked in both Solid Core and Hollow Core designs. These doors utilize a composite wood construction that results in a more durable door, which is more resistant to warping, shrinking and cracking. Matching hollow core bifolds are also in stock.

**Characteristics** - Contemporary design balanced versatility, enhancing dimension and style. All doors are factory primed, pre-graded and acclimated before fabrication to product top quality, stable surfaces. Molded doors are ideal for painting.



Raised Molded  
2 Panel (MLD22)  
(Hollow Core)



Raised Molded  
6 Panel (MLD66)  
(Hollow Core or  
Solid Core)



Flat Molded  
3 Panel (MLD3TM)  
(\*Hollow Core or  
Solid Core)

*\*Hollow Core stocked in  
white or primed*



Flat Molded  
1 Panel (MLD1TM)  
(Solid Core)



Flat Molded  
2 Panel (MLD2TM)  
(Hollow Core or  
Solid Core)



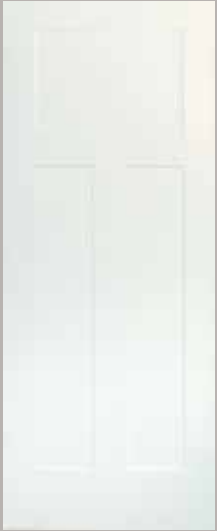


# PRIMED

flat panel



**Flat Mission**  
3/8" MDF Panel  
Pine wood stave style



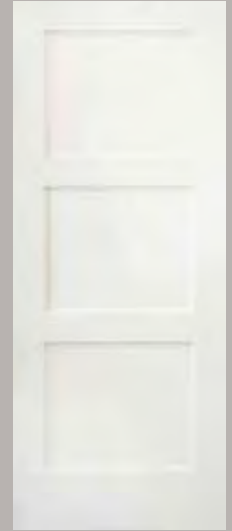
**Flat Mission**  
3 Panel (MDF3TM)



**Flat Mission**  
2 Panel (MDF2TM)



**Flat Mission**  
5 Panel (MDF5HM)



**Flat Mission**  
3 Panel (MDF3HM)



**Variety** - MDF (medium density fiberboard) doors are stocked in flat panel with mission sticking. These doors are very durable and match a variety of decors. Matching bifolds and french doors are also available in various widths. Each door is constructed like a Wood Panel Stile and Rail Door. Heritage Millwork Inc's MDF doors are all primed.

**Characteristics** - This smooth surface paints wonderfully. Choose a traditional white finish or give your doors a splash of color.



SAVE WATER DRINK WINE

# PRIMED

clear and pattern glass

---



**15 Lite Clear Glass**  
(PR1515 TDL)  
(2-0 is a 10 Lite)



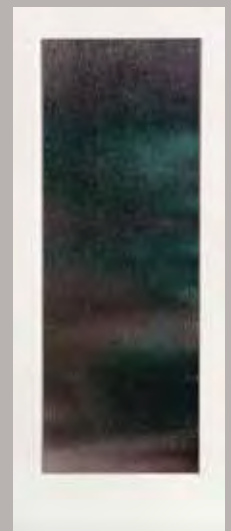
**Clear Glass**  
(PR1501)



**White Lami Glass**  
(PRWL)



**Satin Etch Glass**  
(PR)



**Rain Glass**  
(PR)



**Pantry Glass**  
(PRPantry)



**Beveled Mirror**  
(PRBM)



**English Reeded Glass**  
(PRER)



**Grey Satin Glass**  
(PRGE)



**Chalkboard**  
(PRChalk)

**Glass** - Heritage Millwork has a large selection of pattern glass available in sizes 2-0 through 3-0. Whether you are looking for complete privacy glass or clear, we have right glass for you. Custom glass designs, such as Pantry, Laundry or maybe your last name, are also available.

**See pages 36 & 37 or visit [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com) for more information.**



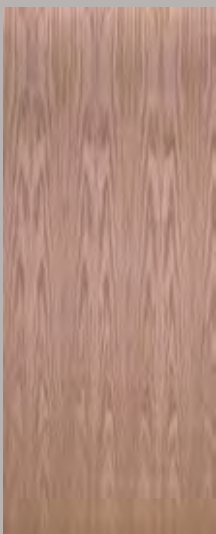
# FLUSH DOORS

hollow and solid core flush

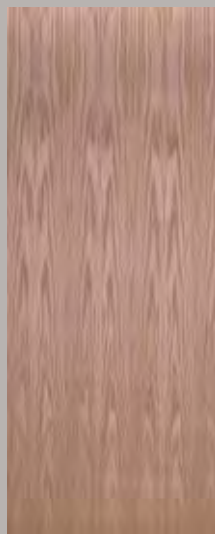
**Flush Door Designs** - Flush doors are an excellent choice for a modern, classic look and a perfect option for small budget renovations. Offers the beauty and refinement of an authentic wood grain finish.

**Oak Characteristics** - Color ranges from pale reddish brown to light brown. Texture is medium fine with a uniform grain. Best when treated with a colored stain ranging from light to dark.

**Birch Characteristics** Birch is fine-grained and pale in color, often with an attractive satin-like sheen. Ripple figuring may occur. If a color stain is desired a HMI factory finish is the only option. Contact a dealer for a prefinish sample chain.



**Flush Oak - 1-3/8"**  
Plain Sliced  
(Hollow Core or Solid Core)



**Flush Oak - 1-3/4"**  
Plain Sliced  
( Solid Core)



**Flush Birch - 1-3/8"**  
Uniform Light Rotary Cut  
(Hollow Core or Solid Core)



**Flush Birch - 1-3/4"**  
Uniform Light Rotary Cut  
(Solid Core)



15  
25

# BARN DOORS

in stock

**Choices** -Why limit your barn door choices to a few standard designs. Heritage Millwork Inc will create the barn door you want with a short lead time. The majority of our designs can be delivered within the same week.

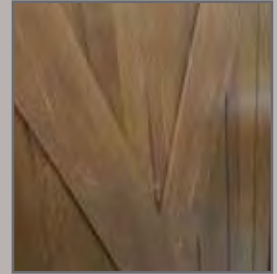
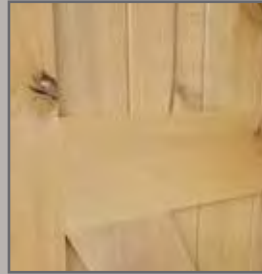
**Features** - Two stock species Knotty Alder & Poplar

Width: 3-0 & 3-6

Height: 6-8 & 7-0

Thickness: 1-3/8"

Designs: Numerous



BD30



BD40



BD41



BD51



BD50



BD80



Special Order 2-0 x 6-8  
BD 43 Poplar Barn Doors



BD20



BD22



BD31



BD42



BD43



BD44



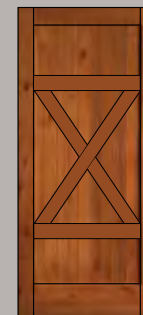
BD52



BD53



BD60



BD61



BD62





# BARN DOOR TRACK KITS

in stock

## BARN DOOR HARDWARE CHOICES



**Straight Strap**  
Matte Black  
(in stock)



**Bent Strap**  
Matte Black  
(in stock)



**Bent Strap**  
Satin Nickel  
(in stock)



**Straight Strap**  
Satin Nickel  
(special order)



**Top of Door**  
Satin Nickel  
(special order)



**Top of Door**  
Matte Black  
(special order)

### Choices

Heritage Millwork Inc stocks two finishes in three different designs, additional options available thru special order.

Bypass track kits are also in stock as well as "add-a-door" kits, and soft close attachments.

### Barn Door Kit Features

Compatible with 1-3/8" & 1-3/4" doors

Three designs

Two rail widths 78-3/4" and 96"

Two finishes matte black & satin nickel

Pre-drilled track

Optional accessories in stock

### Barn Door Track Kits Includes

Track, straps, & all mounting hardware for one (1) door & adjustable stops.

78" kit includes five (5) wall spacers & bolts (ideal for openings 28" - 34" wide)

96" kit includes six (6) wall spacers & bolts (ideal for openings 34" - 44" wide)

## BARN DOOR OPTIONAL ACCESSORIES in stock (matte black & satin nickel)



**Door Handle**



**Barn Door Latch**



**Barn Door Track Joiner**



**Adjustable Stops**



**Heavy Duty Wheels**



### Soft Close Hardware

Use to close doors silently and smoothly. The hardware is concealed behind the track, catches the actuator for gentle, even closing. Includes two closers, actuators and installation hardware.



### Bypass Kit

Allows two doors to travel independently across two tracks. Kits available for 78-3/4" and 96" tracks. (satin nickel available special order)



### Add A Door Kit

Allows two doors on one track. Kit includes everything you need to hang a second door on one track. Bent Strap, stocked in satin nickel and matte black. Straight strap, matte black only.



Door: MDF Flat 2 Panel  
Hardware: Matte Black Bent Strap



Hardware: Matte Black Straight Strap Bypass Track Kit



Door: Poplar Flat 5 Panel  
Hardware: Matte Black Bent Strap

# VISIONS INTERIOR GLASS

classic series (in stock)



Classic Series  
English Reeded  
Top of a POP22



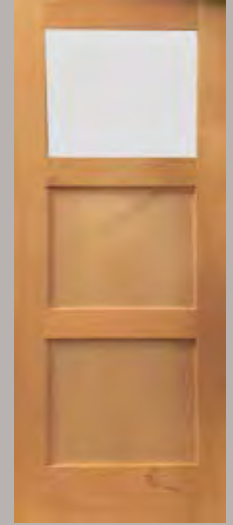
Classic Series  
Rain  
Top of a MP2TM



Classic Series  
Grey Satin  
Top of a KA3TM



Classic Series  
White Lami  
Top of a RO22A



Classic Series  
Satin Etch  
Top of a POP3HM



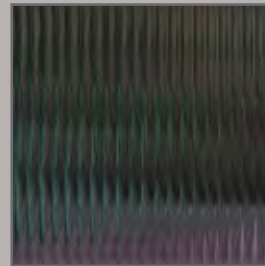
Beveled Mirror



Chalkboard  
(not magnetic)



Clear



English Reeded



Rain



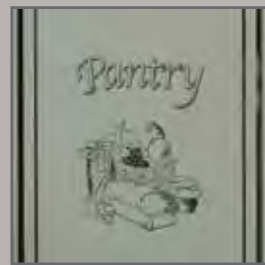
Grey Satin



Satin



White Lami



Pantry  
(Stock Design)



True Divided Lite  
TDL (Clear Glass)

## Visions Classic Series Glass

- ▶ 9 Stock glass patterns
- ▶ Seven stock wood species
- ▶ Stock Widths 2-0 thru 3-0 and 6-8 in height
- ▶ Special Order up to 8-0 in height
- ▶ Replace panels with any glass shown on these pages (2-3 week lead time)

Chalkboard and Beveled Mirror come standard with matching species back. Available with panels on the back side.



# VISIONS INTERIOR GLASS

designer and signature series (special order)



D14  
Top of a KP66



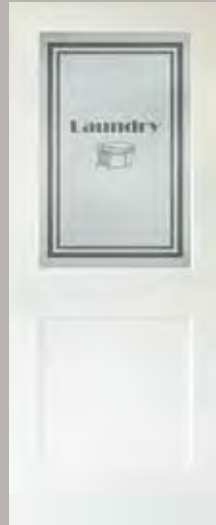
B2, B5, B11, F5  
Top of a KA2AD



B5, D16  
Top of a POP22



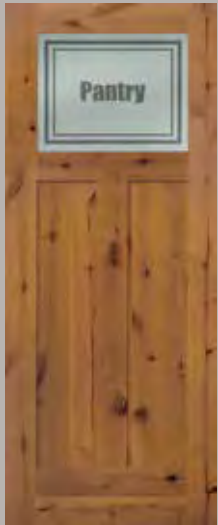
B3, B11, F23  
Top of CP66



B5, F11, D4  
Top of MDF2TM



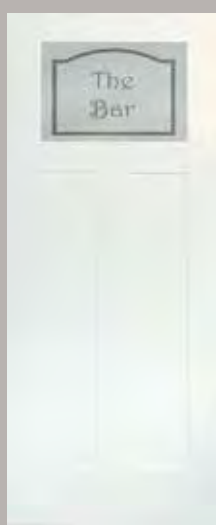
B3, F6  
Top of KA2TM



B5, F8  
Top of a KA3TM



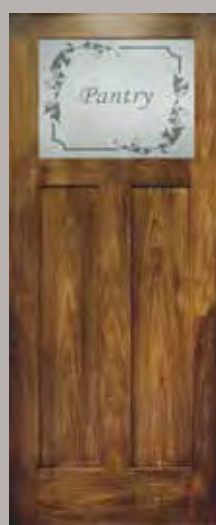
B2, F3  
Top of a MP3TM



B12, F23  
Top of a MDF3TM



B3, F21, D4  
Top of a RO3TM



B2, B11, F2  
Top of a POP3TM



B6, F15  
Top of a CH3TM



B5, D3  
Custom Design  
In Maple



D15  
in Knotty Pine



B9, B11, F5  
In Cherry



B5, F11, D12  
in Primed



B12, F23, F10, D10  
In Knotty Alder



B1, F20, F5,  
Custom Design  
In Poplar



Designer Laundry Glass MDF Door

## DESIGNER, SIGNATURE AND CLASSIC SERIES GLASS (SPECIAL ORDER)

- Hundreds of combinations available
- Replace any or all panels with glass
- Mix and match fonts, borders and designs (see all options at [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com))
- Designer series glass - sandblasted and clear glass
- Signature series glass - laminated glass with vinyl lettering and borders
- Classic Series - pattern glass, chalkboard or mirror (see all options at [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com))
- Pick from seven stock species and over 10 special order wood species
- Custom designs available

## SIGNATURE SERIES



Signature BCC Glass  
Knotty Alder Door



BCC  
Black Letters, Clear Glass



WSC  
White Letters, Satin Glass



BWC  
Black Letters, White Lami Glass

# OPTIONS

hinge colors, flat panel and raised panel

## STILE & RAIL DOORS DEFINED

**Center Stiles:** narrow vertical sections between panels.

**Panel:** pieces that fit within the surrounding stile & rail frame that come in different profile designs, single-hip, double-hip, bladder press and flat.

**Stile:** vertical pieces of the door.

**Rail:** horizontal pieces of the door; includes top, bottom and sometimes lock rails.

**Sticking:** the design of the profile edge on the stile and rail; ovolo is carved and rounded shaker is straight and squared.

**Muntin:** slim vertical pieces used to separate panes of glass; grille bar.

**TDL:** the abbreviation for True Divided Lite.



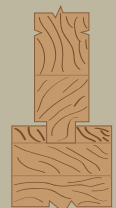
**Raised Panel  
Ovolo Sticking**  
(Cherry, Oak, Maple, Poplar Only)



**Raised Double Hip Panel  
Ovolo Sticking**  
(Knotty Pine & Clear Pine)



**Raised Double Hip Panel  
Ovolo Sticking**  
(Knotty Alder Only)



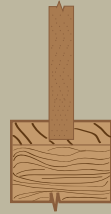
**V-Groove Plank Panel**  
(Knotty Pine Only)



**Raised Panel  
Solid Core**  
(Molded Only)



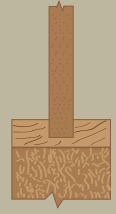
**Flat Panel  
Solid Core**  
(Molded Only)



**Flat Panel  
Mission Sticking**  
(MDF Only)



**Flat Panel  
Mission Sticking**  
(Knotty Alder Only)



**Flat Panel  
Mission Sticking**  
(Cherry, Oak, Maple, Poplar Only)

## HINGE COLORS

Choose a hinge color that helps accent your home and your doors. All colors shown are in stock and ready to ship.



**Antique  
Brass**



**Antique  
Nickel**



**Black**

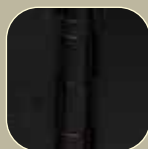


**Bright  
Brass**



**Bright  
Chrome**

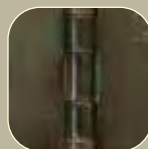
All doors are hung with ball bearing hinges. Because of printing limitations, actual hinge color may vary from color shown.



**Colonial Bronze**  
(oil rubbed bronze)



**Dull  
Chrome**



**Light  
Bronze**



**Satin  
Nickel**



**Satin  
Brass**



**Standard  
Brass**



## INTERIOR STAIN COLORS

Having your millwork professionally prefinished saves you a lot of time and prep work. Heritage Millwork, goes to great lengths to ensure that all of our prefinished products have the best finish available. We stand behind and only offer a premium finish. Custom color matching available or choose from one of our 8 standard stains. Samples are available on our stock wood species.



Please note the actual paint or stain surface may differ slightly from color shown on this page due to printing limitations, lighting, sheen and surface difference. Contact your dealer of choice for actual color sample.

Maple & Pine products do not take stain evenly, we strongly recommend that these woods be finished with a clear coat only. If a color stain is desired a HMI factory finish is the ONLY option.

## HANDLING

Wood doors should be treated like fine wood furniture.

1. Do not drag doors or walk on them.
2. Do not subject them to extreme or rapid changes in humidity or heat.
3. Doors must be finished within 72 hours upon deliver to the job site.
4. Doors stored on a job site must have all surfaces sealed with a high-quality sealant to prevent moisture absorption. (Primer coat does not have sealing properties)

## PREPARATION FOR FINISHING

1. Machine and hang the door before finishing and then remove the door slab from its opening to properly finish. Doors must be sealed prior to installation of hardware or exposure to moisture and weather. Apply finish behind hinges in bores and mortises. Doors must be properly

Finished immediately before prolong storage.

2. Adjust or align all door components prior to finishing. Panels and bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components in alignment. Use caution not to damage the door or component during this process.
3. All doors must be sanded prior to finishing. Sand the entire surface with an orbital sander using **120 grit sand paper**. This is to remove handling marks, fingerprints and residues that may prevent a satisfactory finish. Dark stains tend to magnify blemishes. If you are staining your door a dark color extra care needs to be given during the preparation process. This may include the need to closely inspect the door for any imperfections, dirt, residue or glue. Additional sanding may be required to assure a high quality finish.
4. Clean the door thoroughly with a cloth to remove all dust and foreign materials. Do not use abrasive or caustic cleaners on the door.
5. All 6 sides of the door must be finished. The edges (top, bottom and sides) should be coated with each and every coat of finish that is applied to the face of the door. Doors must be dry before finishing.
6. If the glass in your door does not come with a factory applied

protective film, it is the finisher's responsibility to protect the glass prior to and during finishing.

7. Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass.
8. It is the finisher's responsibility to protect glass prior to and during finishing. Caution must be used when cleaning glass as not to scratch the glass. Glass that is scratched due to cleaning is not covered by the warranty.

## FINISHING

Lap the paint or stain on to any glazed door glass 1/16". Be sure all moulding miters are completely finished without gaps. Also be sure there are no gaps where the panel meets the stiles and rails. We highly recommend in extreme conditions a clear silicone cap bead around the perimeter of the glass.

If you paint we recommend a high quality primer and paint. We believe it will last better and provide more protection to your door. Apply 1-2 coats of primer to all six sides of the door then apply two coats of paint to all six sides. If the door was primed at the factory by Masonite, apply two coats of high quality paint. Follow the above instruction for preparation including sanding. Also, follow the instructions supplied by the paint supplier. The warranty is considered void if all six sides have not been finished properly.

If you stain, a wood conditioner is highly recommended to give you an even stain and to help control variances in the color of the stained product. We do not recommend stains containing polyurethane. Apply stain to all six sides. Once the stain is completely dry apply a minimum of two coats. The warranty is considered void if all six sides have not been finished properly.



Species Poplar  
Casing MC38  
Stop H876  
Topper HT450  
Stain HMI Cocoa #995



Species Poplar  
Topper HT350  
Painted by Builder



Species Primed Poplar  
Casing MC1001  
Stop H936  
Painted HMI White



Species Maple  
Casing MC1001  
Stop H936  
Stained by Builder



Species Primed Poplar  
Casing MC38  
Base MB21  
Painted by Builder

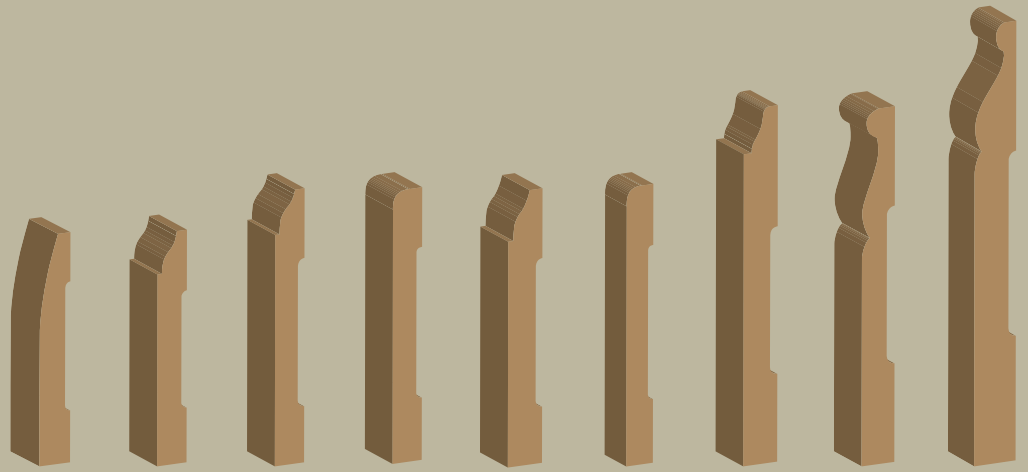


Species Primed Poplar  
Casing MC356  
Base MB279  
Painted HMI White

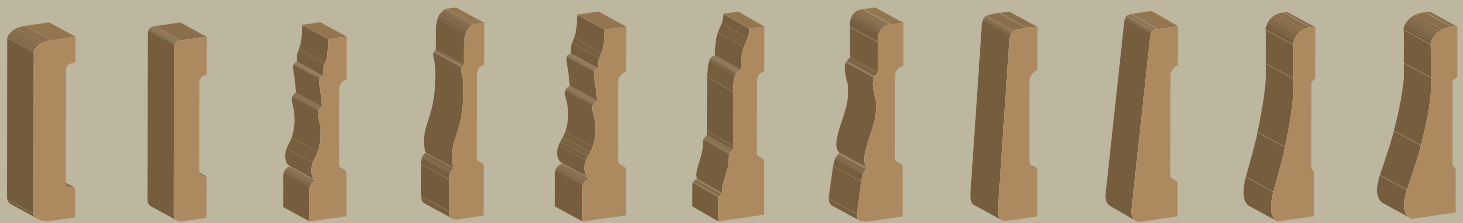
# MOULDING OPTIONS

base, casing, stop & toppers

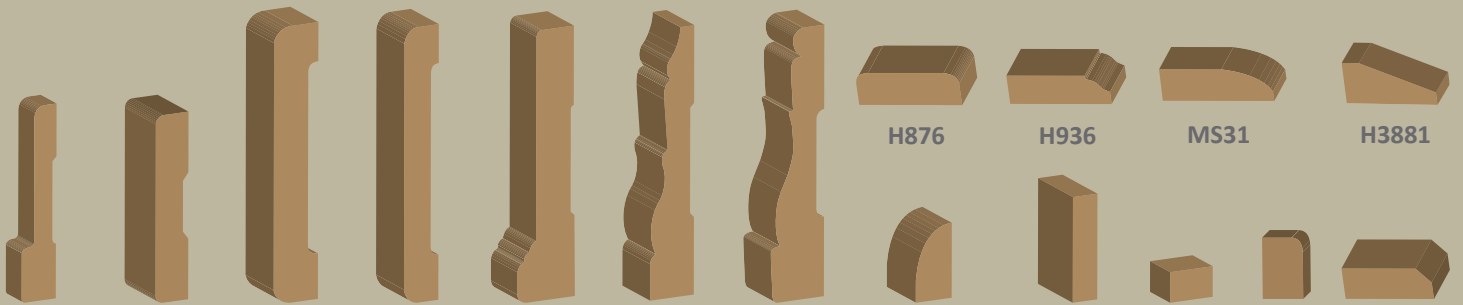
Trim your interior doors with casing from HMI. We stock a large selection of casing in various species and sizes. HMI also stocks a vast variety of mouldings; including base, casing, shoe, stop, base blocks, S4S lumber and mullion. All stock mouldings, can be found at [www.heritagemillworkinc.com](http://www.heritagemillworkinc.com)



H307  
H308    H633    MB5C    MB17  
MB20    MB226    MB21    H638    MB279    MB280



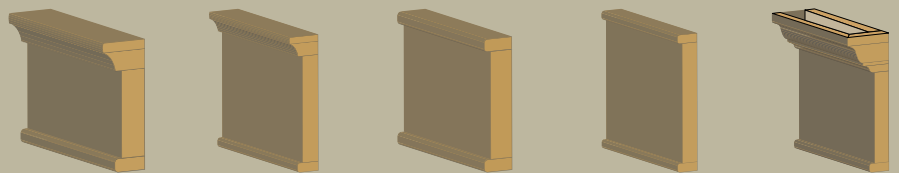
MC5    H156    H118    H115    H111    H332    MC356    H405    H403    MC20    H404



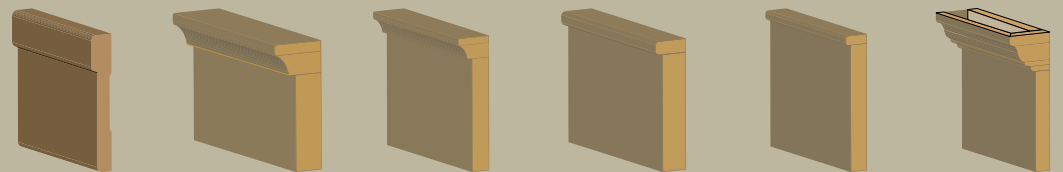
H1611    H163    MC38    H305    MC1001    H132    MC131    H876    H936    MS31    H3881  
H200    H200    H254    H255    H435

## DOOR & WINDOW TOPPERS

What a great way to “top off” the passageways in your home. Toppers are available in a variety of wood species in all the designs shown on this page.



HT350    HT450    HT550    HT650    HT750



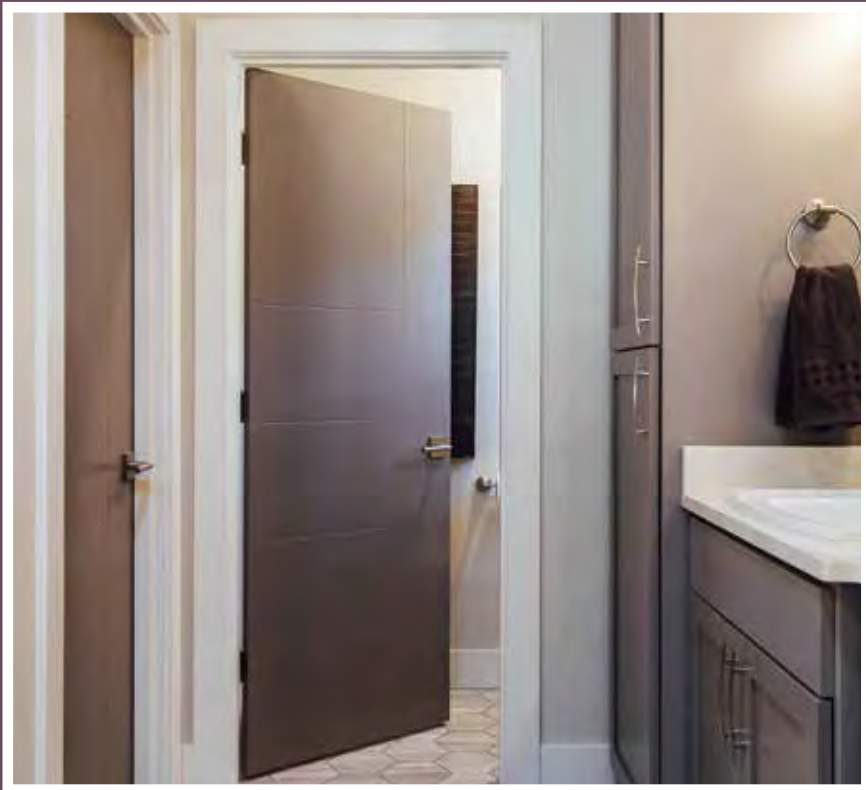
HT2421    HT300    HT400    HT500    HT600    HT700

# SPECIAL ORDER

The next three pages showcase special doors. These are just a sampling of our **Special Order Design Options**. Special order doors are available in endless combinations. Panel options include, flat, raised or v-groove panels as well as single hip or double hip choices. Doors can also be ordered in different widths up to 4'-0", heights up to 8'-0" and either 1-3/8" or 1-3/4" thicknesses. All with your choice of sticking. Depending on species and style allow 4-6 weeks for special orders. Any or all panels can be replaced with glass.

## A MODERNIZING SOLUTION TO CONTEMPORARY SPACES. MINIMALISTIC. CONTEMPORARY.

FineLine interior doors bring a fresh, stylish appearance to any space. FineLine's grooved profile lines are positioned to bring linear dimension as a modernizing accent or simply to bring accessibility and structure to contemporary spaces.



### **Specifications:**

Route lines are .22 inches wide, .035 inches (+/- .005) deep with a 30 degree bevel providing an easily paintable surface within the groove lines.

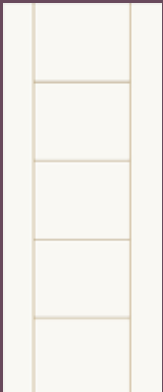
**Six standard profiles** offered in 6'8" with optional 7'0" and 8'0" heights. Up to 4'0" wide, greater widths available special order.\*

Profile lines positioned to accommodate most hardware locations.

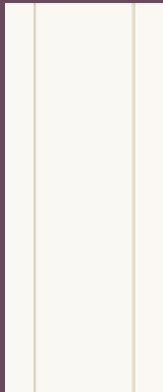
1-3/8" and 1-3/4" thickness, hollow and solid core available.

FineLine bifolds available in the following profiles: Robson, Denman, Parkrose, Montlake.

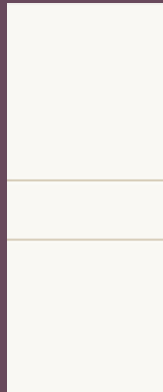
20-minute fire rated (all sizes, Category A or B) and 45-, 60-, 90-minute fire rated (all sizes, Category A.)



Robson



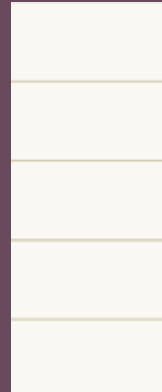
Parkrose



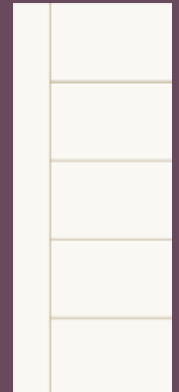
Montlake



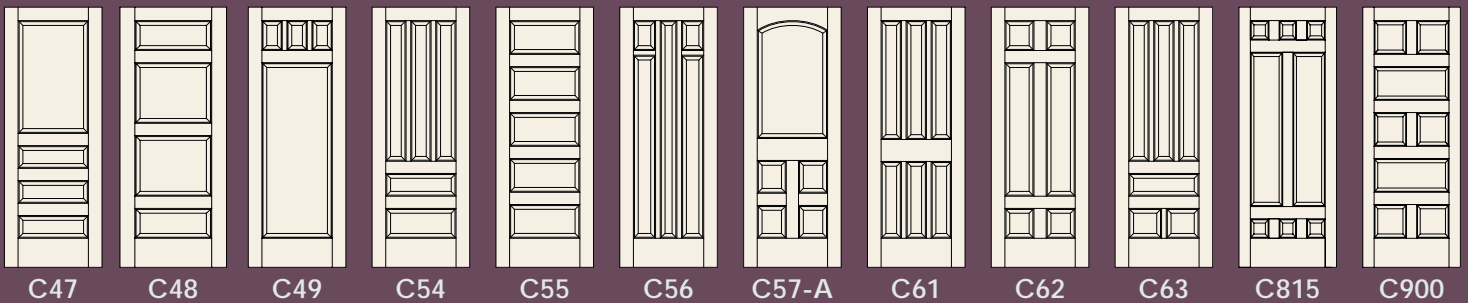
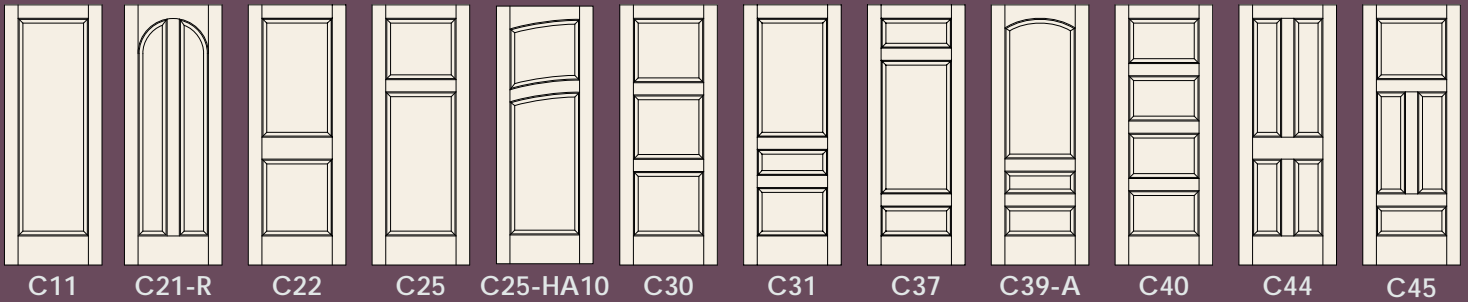
Laurelhurst



Denman



Alki



[www.heritagemillworkinc.com](http://www.heritagemillworkinc.com)



## STILELINE SPECIAL ORDER FLUSH

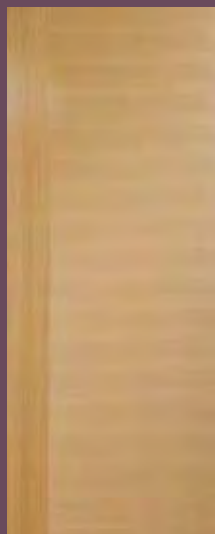
The excitement of CARB compliant European styling with an opposing grain. Four beautiful wood species to choose from. Horizontal grain pair matching can be requested before ordering.

### Specifications

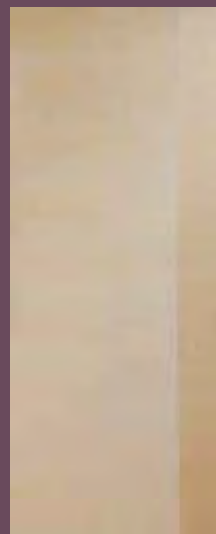
- 1-3/8" and 1-3/4" thickness
- Hollow and solid core options
- "A" book/running horizontal grain
- 6" wide vertical stile
- Offered in 6'8", 7'0" and 8'0" heights
- Widths up to 3'0"



**StileLine Flush**  
African Mahogany  
(Hollow Core or  
Solid Core)



**StileLine Flush**  
White Oak  
(Hollow Core or  
Solid Core)



**StileLine Flush**  
White Maple  
(Hollow Core or  
Solid Core)



**StileLine Flush**  
Walnut  
(Hollow Core or  
Solid Core)

# SPECIFICATIONS

handing, rough opening & machining

## DETERMINING DOOR SWING

Left Hand  
Single Door



Right Hand  
Single Door



Left Hand  
Double Door w/ astragal



Right Hand  
Double Door w/ astragal



Left Hand - Pantry  
Reads From Hinge Side



Right Hand - Wine  
Reads From Stop Side



## INTERIOR PREHUNG ROUGH OPENINGS

Door Width	Single Door	Double Door w/ ball catch
1'-6"	20"	38"
2'-0"	26"	50"
2'-4"	30"	58"
2'-6"	32"	62"
2'-8"	34"	66"
3'-0"	38"	74"

6-8" door height = 82-1/2" R.O. Height  
 7-0" door height = 86-1/2" R.O. Height  
 8-0" door height = 98-1/2" R.O. Height  
 Double Doors with Astragal add 3/8"  
 to R.O. Opening

## INTERIOR BIFOLD FINISHED OPENINGS

Door Width	Finished Opening Width
2'-0"	24"
2'-6"	30"
3'-0"	36"
4'-0"	48"
5'-0"	60"
6'-0"	72"

Bifold Finished Opening Height  
 Stile & Rail 81"  
 Hollow Core Flush & Molded 80-3/4"

## HERITAGE STANDARD MACHINING SPECS FOR INTERIOR 1-3/8" PREHUNGS

- ▶ All hinge location measurements shown are from the top of the door to the top of the hinge.
- ▶ Bore is shown from the top of the door to the center of bore.
- ▶ All Heritage Millwork machined doors are bored to a 2-3/8" backset with a 2-1/8" diameter face bore and a 1" edge bore for a drive in latch unless specified otherwise.
- ▶ All 1-3/8" doors are machined for a 3-1/2" x 3-1/2" hinge with 5/8" radius butt.
- ▶ All 1-3/4" doors are machined for a 4" x 4" - 5/8" radius butt.



*"If you don't go  
through life with an  
Open Mind,  
you will find a lot of  
Closed Doors".*

Mark W. Perrett



distributed by

**HERITAGE  
MILLWORK INC**

[www.heritagemillworkinc.com](http://www.heritagemillworkinc.com)

7500 11-2024